REFRION

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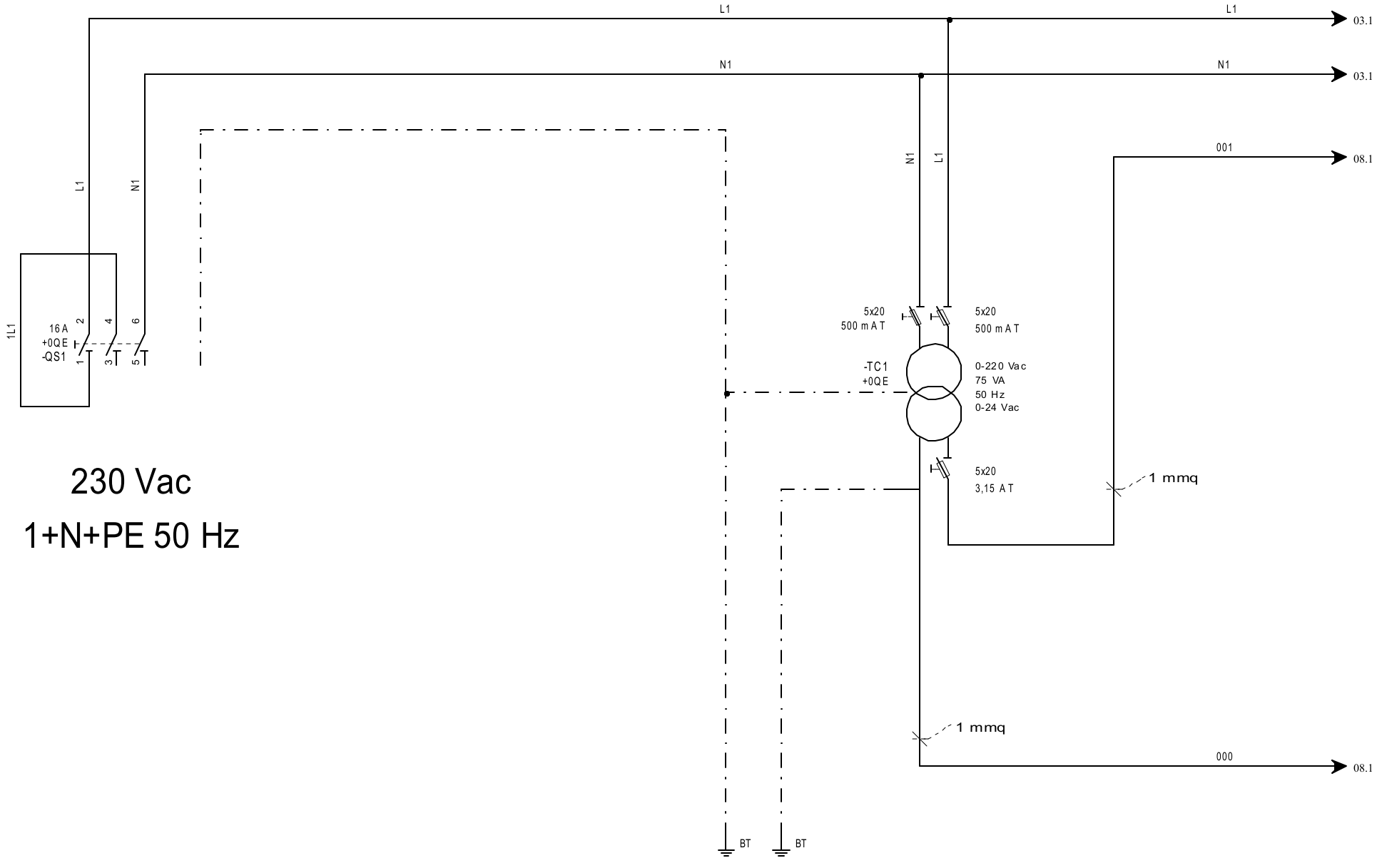
REFRION S.r.l.
Vicolo Malvis, 1
I-33030 Flumignano di Talmassons (UD)
Tel. +39 0432 765533 Fax +39 0432 765574

WIRING DIAGRAM

Project		**Technical Data**		
Order	201800874-1000 -F	Operating Voltage	230	[Vac]
Drawing	E0C0007528-10	Low-Voltage	24	[Vac]
Model	KA3X1280.2 Q U F E/R410A	Frequence	50	[Hz]
Customer Code	S00123	Total Current	7	[A]
Customer order	LZ/2018/193	Total Power supply	1,6	[kW]
Date	07/11/2018	Protection class	IP55	

Comments

0		07/11/2018	R T	A G	
review	Modifications	Date	Prepared	Verified	



REV.	DATE	SIGN.	MODIFICATION
1	03/02/2010		

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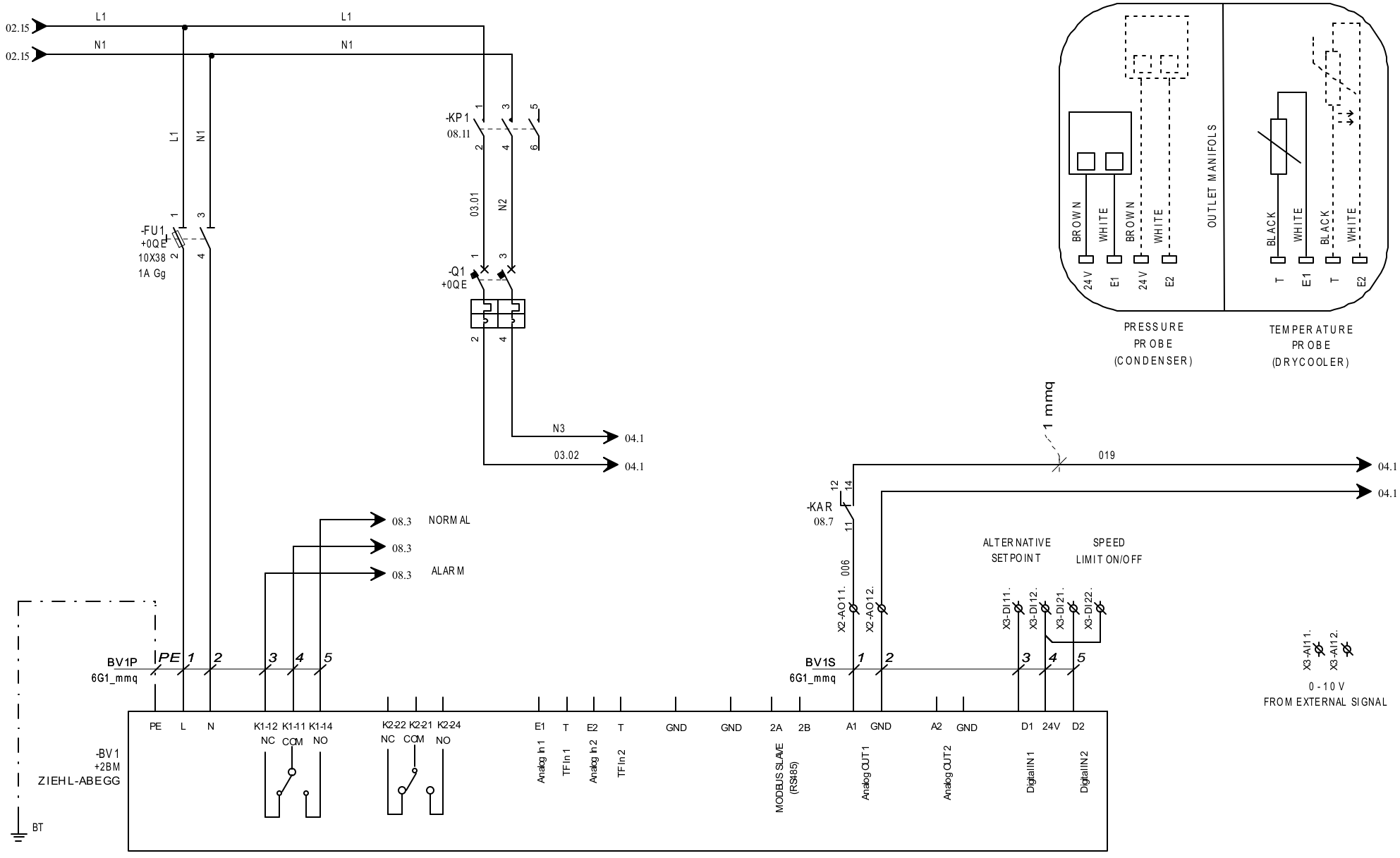
PROJECT:	X.EC . U . . 16 . . .06.F1.V230F1H50		
INTERNAL ORDER:	04806310		
CUSTOMER:	0480	CUSTOMER ORDER:	
TITLE:	Power circuit		
DESIGNER:	E.A.	DATE:	12/09/2016

SHEET 02
OF 16

01◀▶03



REV.	DATE	SIGN.	MODIFICATION
1	03/02/2010		

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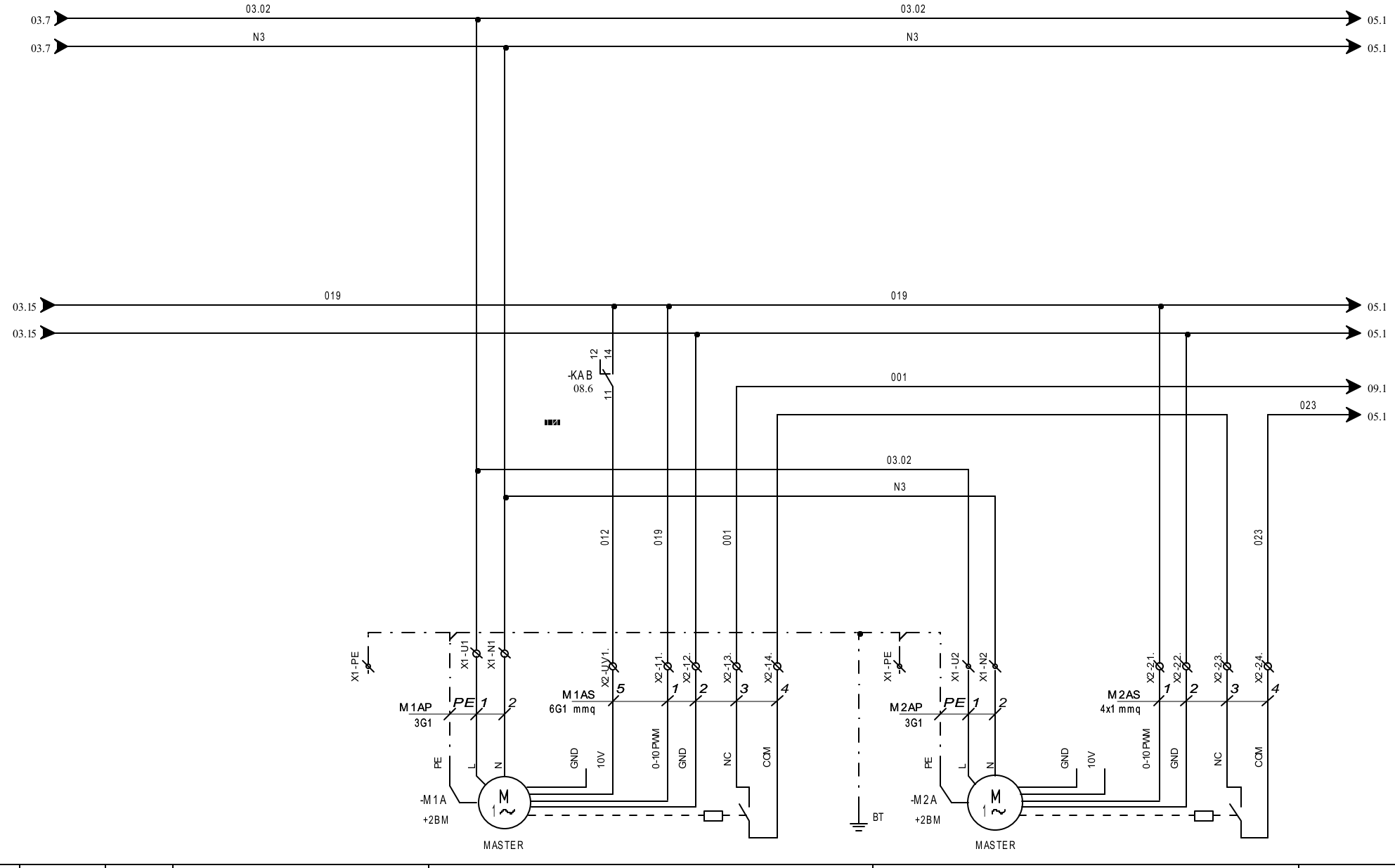
PROJECT:	X.EC . U . . 16 . . .06.F1.V230F1H50		
INTERNAL ORDER:	04806310		
CUSTOMER:	0480	CUSTOMER ORDER:	
TITLE:	Power circuit		
DESIGNER:	E.A.	DATE:	12/09/2016

SHEET 03
OF 16
02◀▶04



REV.	DATE	SIGN.	MODIFICATION
1	03/02/2010		

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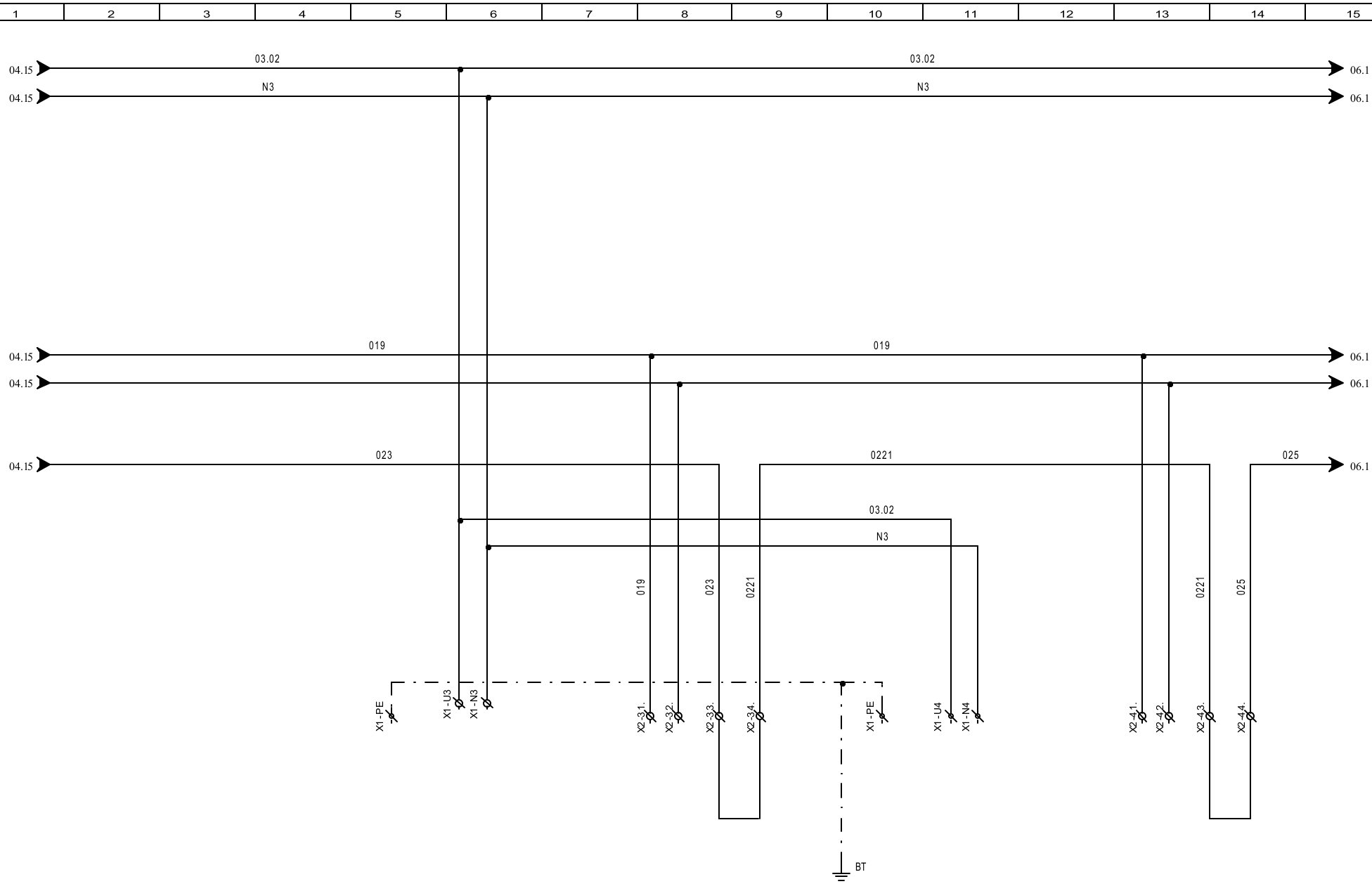
PROJECT:	X.EC . U . . 16 . . .06.F1.V230F1H50
INTERNAL ORDER:	04806310
CUSTOMER:	0480
CUSTOMER ORDER:	
TITLE:	Power circuit
DESIGNER:	E.A.
DATE:	12/09/2016

SHEET 04
OF 16

03◀▶05



REV.	DATE	SIGN.	MODIFICATION

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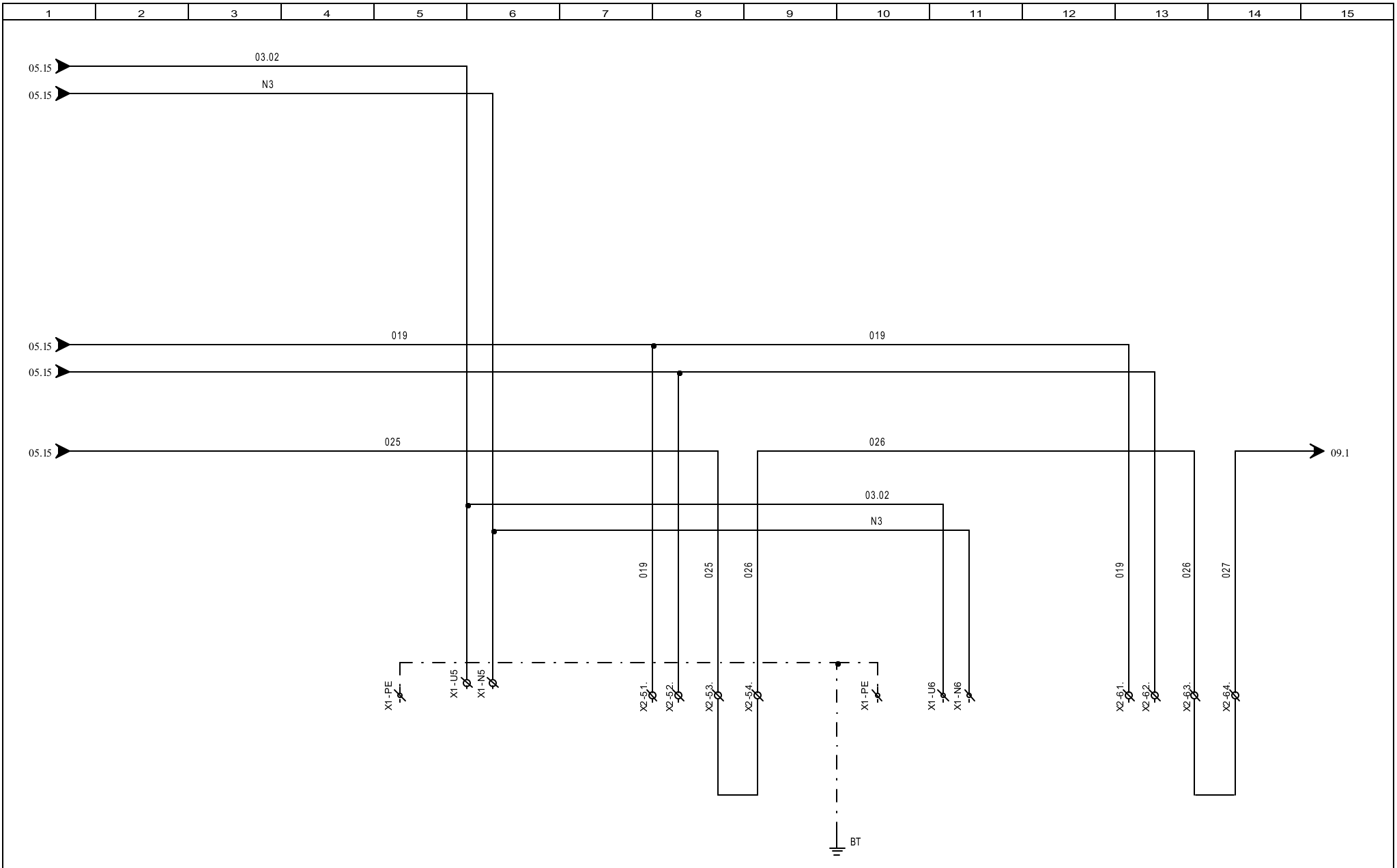
PROJECT:	X.EC . U . . 16 . . .06.F1.V230F1H50		
INTERNAL ORDER:	04806310		
CUSTOMER:	0480	CUSTOMER ORDER:	
TITLE:	Power circuit		
DESIGNER:	E.A.	DATE:	12/09/2016

SHEET 05
OF 16

04 ◀ ▶ 06



REV.	DATE	SIGN.	MODIFICATION

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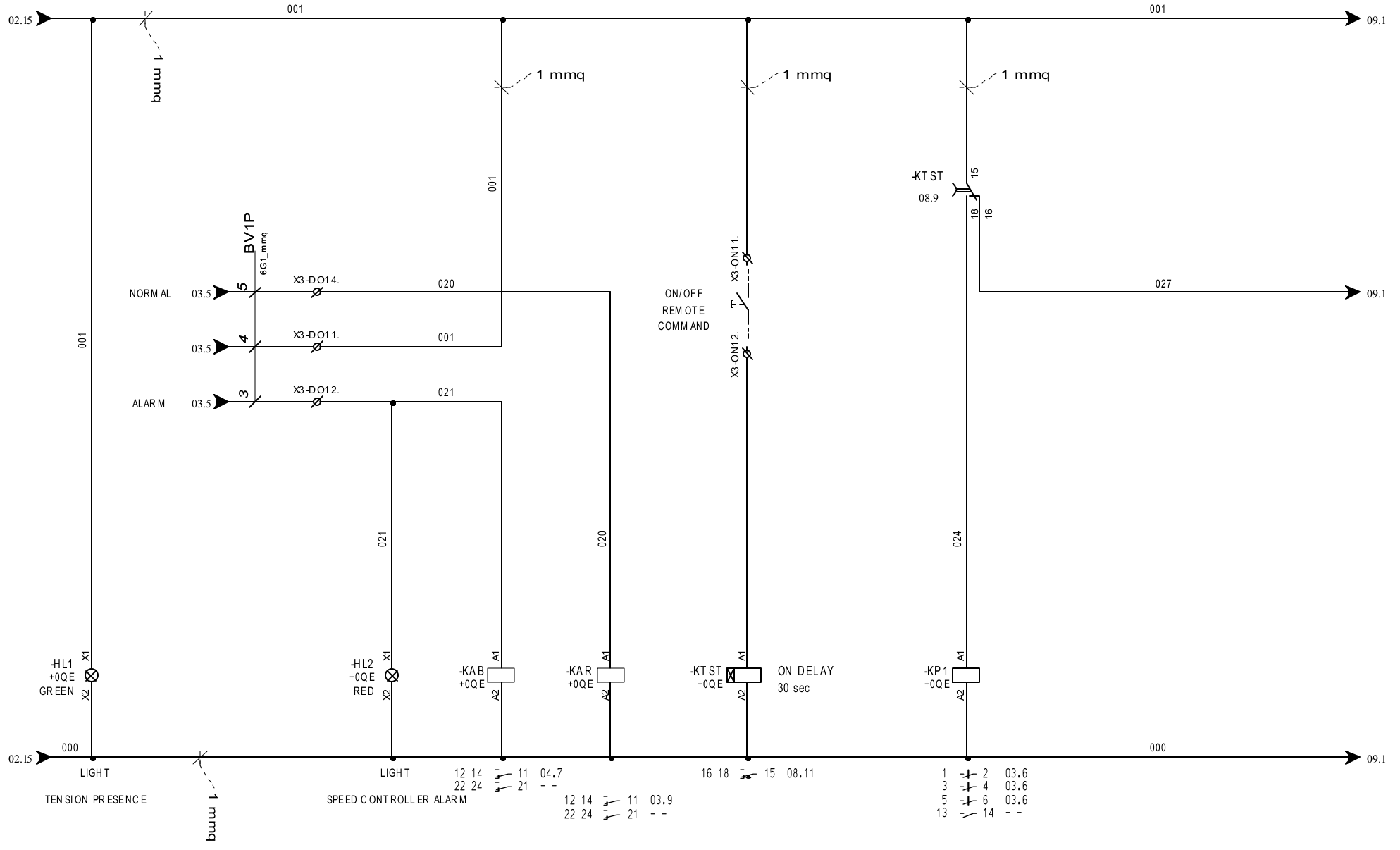
PROJECT: X.EC . U . . 16 . . .06.F1.V230F1H50		SHEET 06
INTERNAL ORDER: 04806310		OF 16
CUSTOMER: 0480	CUSTOMER ORDER:	
TITLE: Pow er circuit		05◀▶08
DESIGNER: E.A.	DATE: 12/09/2016	



REV.	DATE	SIGN.	MODIFICATION
1	03/02/2010		

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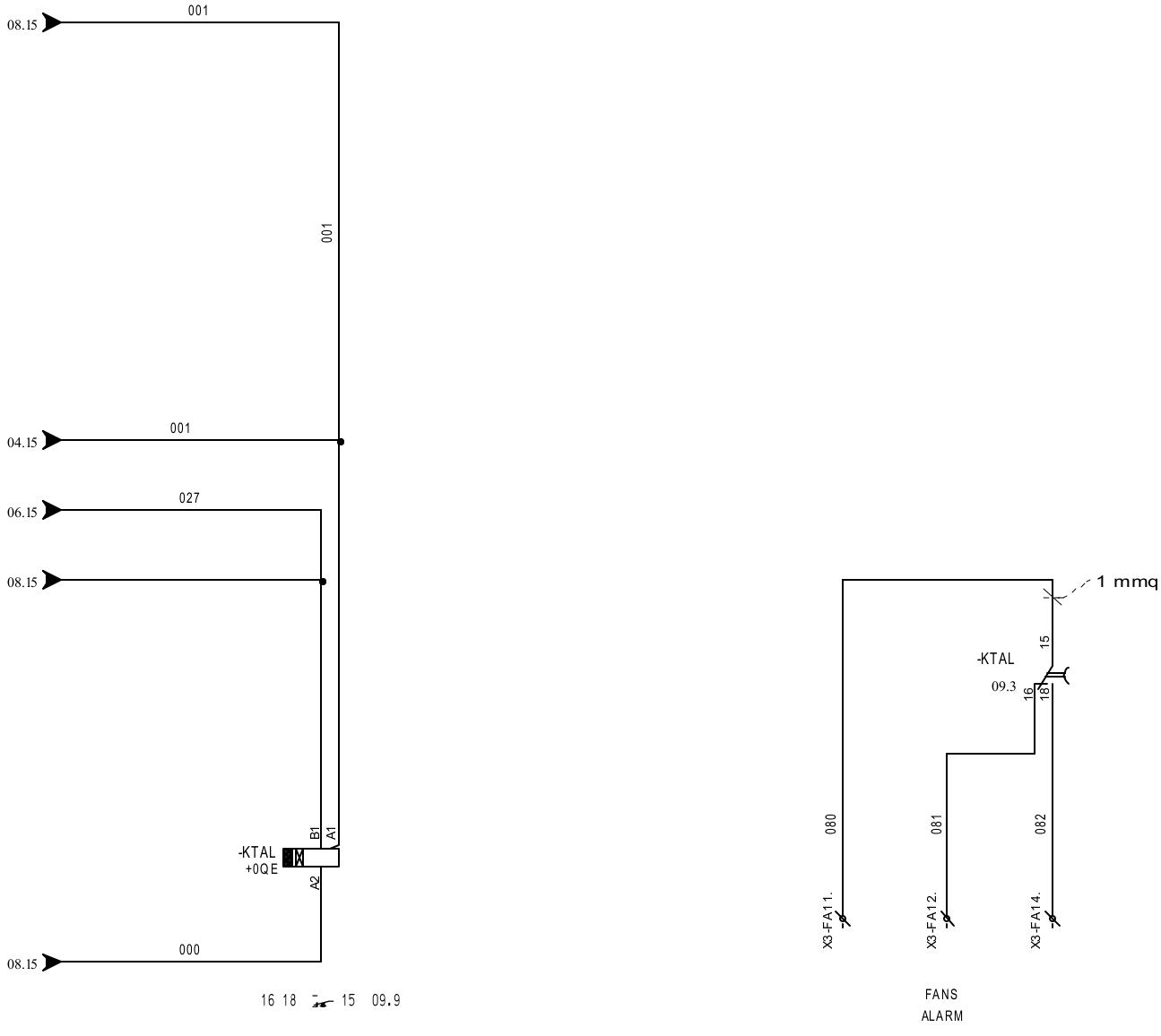
PROJECT:	X.EC . U . . 16 . . .06.F1.V230F1H50
INTERNAL ORDER:	04806310
CUSTOMER:	0480
CUSTOMER ORDER:	
TITLE:	Control circuit
DESIGNER:	E.A.
DATE:	12/09/2016

SHEET 08
OF 16

06 ◀▶ 09



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1	03/02/2010		

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PROJECT:	X.EC . U . . 16 . . .06.F1.V230F1H50
INTERNAL ORDER:	04806310
CUSTOMER:	0480
CUSTOMER ORDER:	
TITLE:	Control circuit
DESIGNER:	E.A.
DATE:	12/09/2016

SHEET 09
OF 16

08 ◀ ▶ 10

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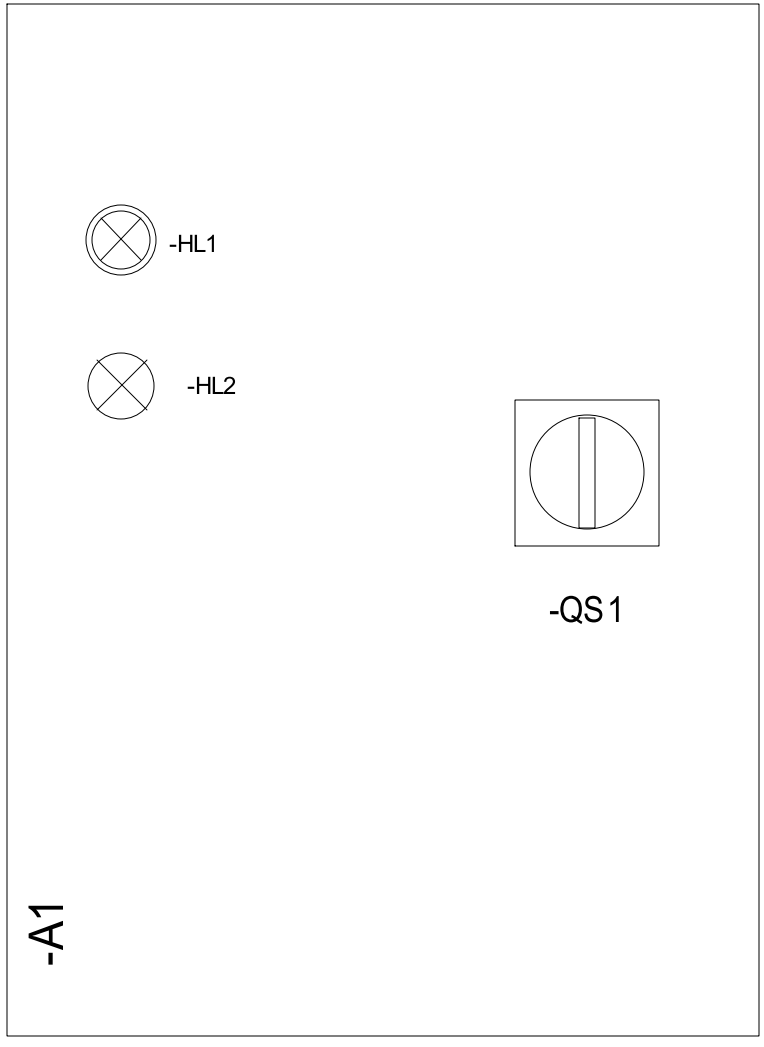

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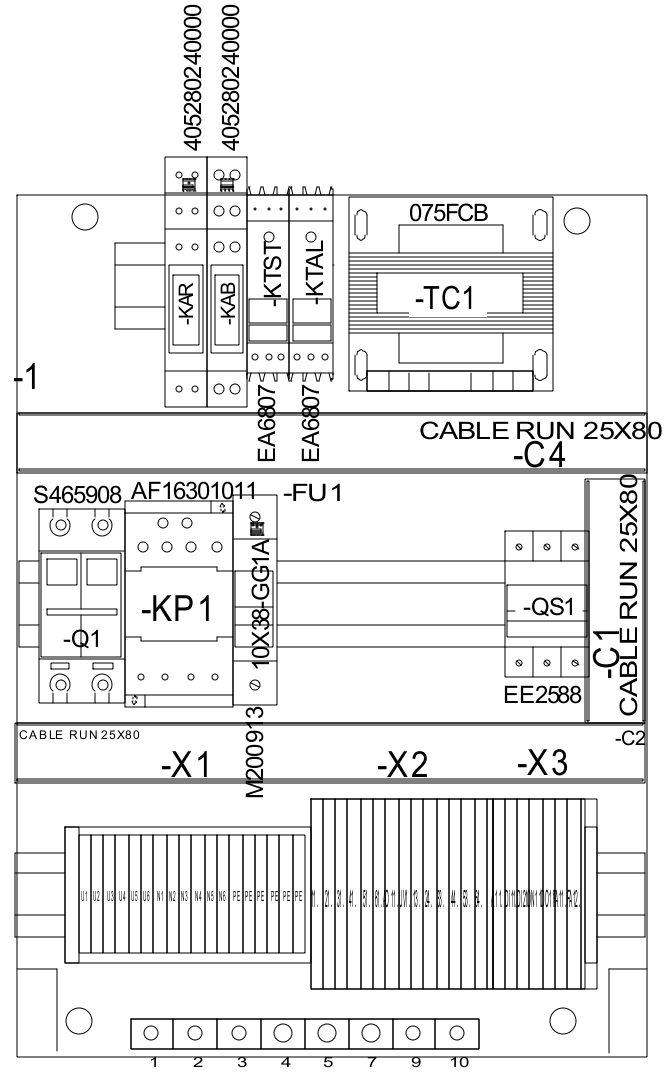

ELECTRICALBOARD PLATE

REV.	DATE	SIGN.	MODIFICATION

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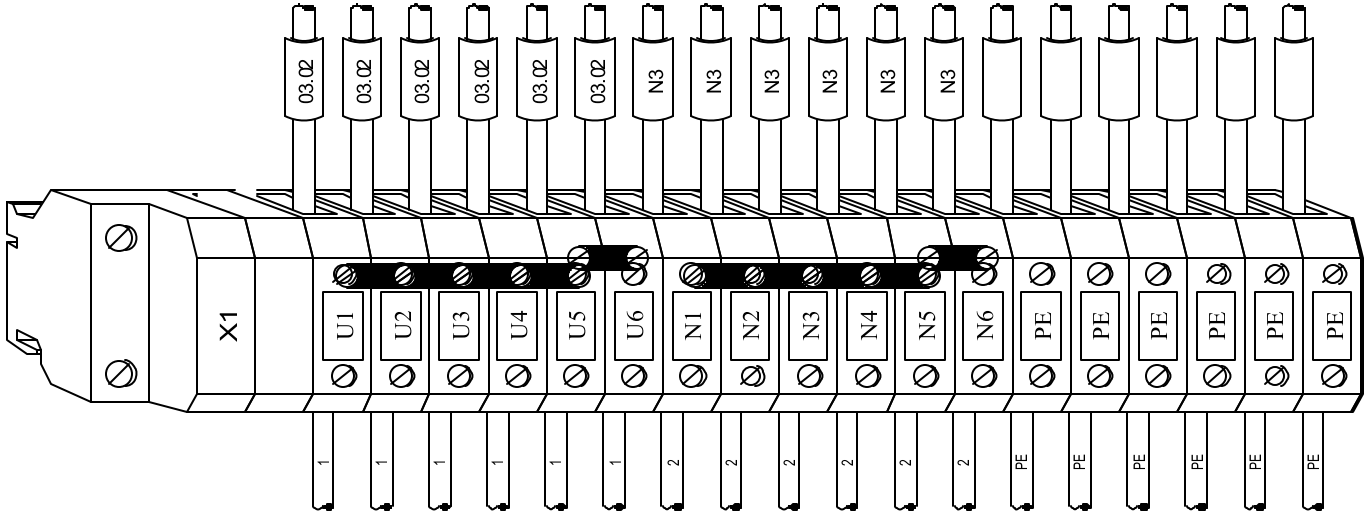
PROJECT:	X.EC . U . . 16 . . .06.F1.V230F1H50		
INTERNAL ORDER:	04806310		
CUSTOMER:	0480	CUSTOMER ORDER:	
TITLE:	Layout		
DESIGNER:	E.A.	DATE:	12/09/2016

SHEET 10
OF 16
09



REV.	DATE	SIGN.	MODIFICATION

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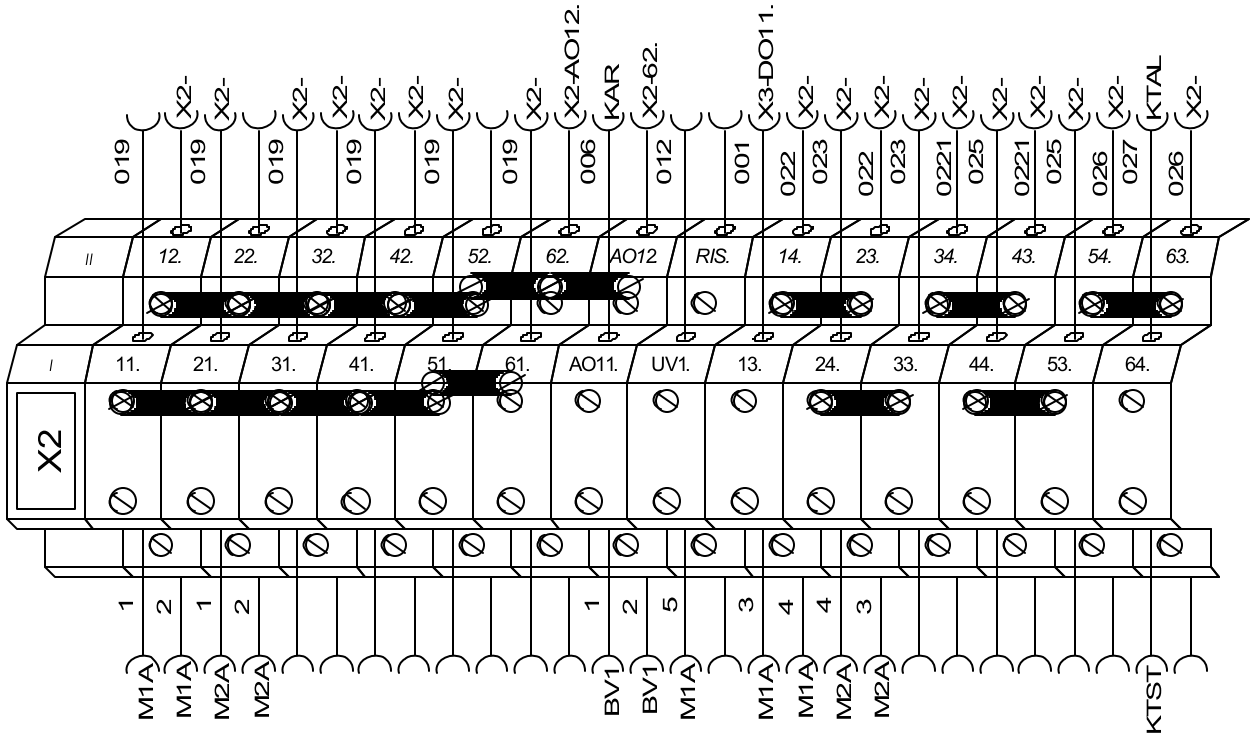
PROJECT:	X.EC . U . . 16 . . .06.F1.V230F1H50		
INTERNAL ORDER:	04806310		
CUSTOMER:	0480	CUSTOMER ORDER:	
TITLE:	Terminal board: X1		
DESIGNER:	E.A.	DATE:	12/09/2016

SHEET 11
OF 16



REV.	DATE	SIGN.	MODIFICATION

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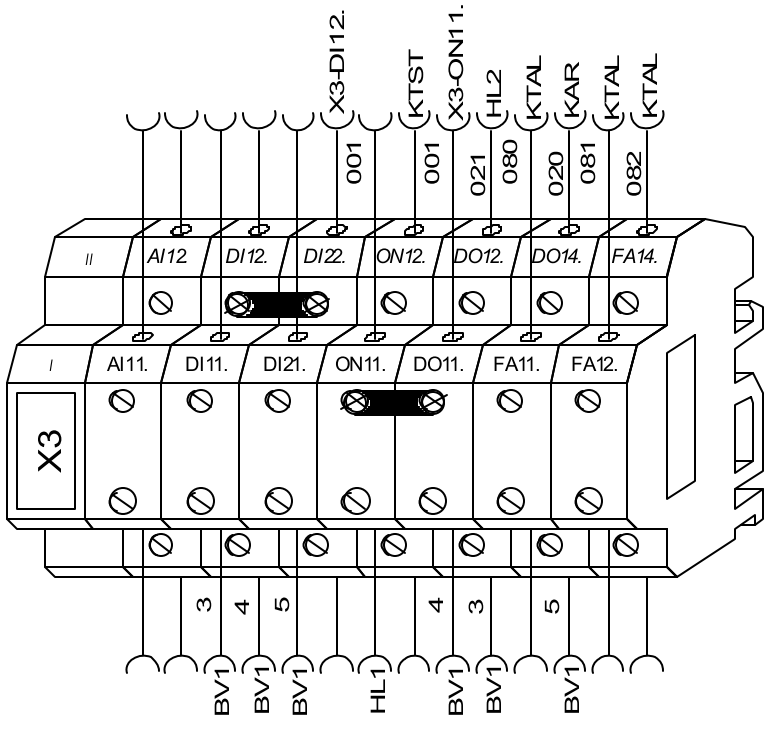
PROJECT:	X.EC . U . . 16 . . .06.F1.V230F1H50		
INTERNAL ORDER:	04806310		
CUSTOMER:	0480	CUSTOMER ORDER:	
TITLE:	Terminal board: X2		
DESIGNER:	E.A.	DATE:	12/09/2016

SHEET 12
OF 16

11 ◀ ▶ 13



REV.	DATE	SIGN.	MODIFICATION

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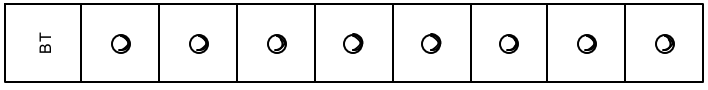
PROJECT:	X.EC . U . . 16 . . .06.F1.V230F1H50		
INTERNAL ORDER:	04806310		
CUSTOMER:	0480	CUSTOMER ORDER:	
TITLE:	Terminal board: X3		
DESIGNER:	E.A.	DATE:	12/09/2016

SHEET 13
OF 16



REV.	DATE	SIGN.	MODIFICATION

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PROJECT:	X.EC . U . . 16 . . .06.F1.V230F1H50		
INTERNAL ORDER:	04806310		
CUSTOMER:	0480	CUSTOMER ORDER:	
TITLE:	Terminal board: BT		
DESIGNER:	E.A.	DATE:	12/09/2016

SHEET 14
OF 16

Part list

Identification	Description	Code	Manufacturer	Location	Amount	Function	POSITION
1	ELECTRICALBOARD PLATE GW46002 - 260X355	PIA0120019620	GEWISS	0QE	1		10.1
A1	ELECTRICAL BOX 425X310X160	GW46002	GEWISS	0QE	1		10.1
BV1	SPEED CONTROLLER	CXE/AVC Art.320053 IP54	ZIEHL-ABEGG	2BM	1		03.2
BV1	PRESSURE PROBE 0-50 bar	A000013386 81553.11	Keller	2BM	1		03.2
C1	CABLE RUN 25X80	04180080	CON	0QE	1		10.1
C2	CABLE RUN 25X80	04180080	CON	0QE	1		10.1
C4	CABLE RUN 25X80	04180080	CON	0QE	1		10.1
FU1	E91HN/32	M200913	ABB	0QE	1		03.3
FU1	FUSE 10X38 1A GG	10X38-GG1A	FUSIBILE	0QE	2		03.3
G1	RAIL	04180089	CON	0QE	1		10.1
G2	RAIL	04180089	CON	0QE	1		10.1
G3	RAIL	04180089	CON	0QE	1		10.1
HL1	GREEN SIGNAL LAMP	800FM-P3	ALLEN BRADLEY	0QE	1		08.2
HL1	THREE ELEMENTS SUPPORT	800F-ALP	ALLEN BRADLEY	0QE	1		08.2
HL1	24VAC/DC GREEN LED	800F-Q3G	ALLEN BRADLEY	0QE	1		08.2
HL2	24VAC/DC RED LED	800F-Q3R	ALLEN BRADLEY	0QE	1		08.5
HL2	RED SIGNAL LAMP	800FM-P4	ALLEN BRADLEY	0QE	1		08.5
HL2	THREE ELEMENTS SUPPORT	800F-ALP	ALLEN BRADLEY	0QE	1		08.5
KAB	RELAY-HOLDER	95P5SMA	FINDER	0QE	1		08.6
KAB	2 CONTACTS RELAY 24Vac	405280240000	FINDER	0QE	1		08.6
KAR	RELAY-HOLDER	95P5SMA	FINDER	0QE	1		08.7
KAR	2 CONTACTS RELAY 24Vac	405280240000	FINDER	0QE	1		08.7
KP1	AF16-30-10-11 CONT 3P 16A 24-60VAC/DC	AF16301011	ABB	0QE	1		08.11
KTAL	E234CT-MFD MULTIFUNCTION TIMER	EA6807	ABB	0QE	1		09.3
KTST	E234CT-MFD MULTIFUNCTION TIMER	EA6807	ABB	0QE	1		08.9
QS1	MAIN SWITCH 80A 3P	EE2588	ABB	0QE	1		02.2
QS1	YELLOW/RED PADLOCKABLE HANDLE	EE3131	ABB	0QE	1		02.2
QS1	STEEL STIRRUPS	GW46451	GEWISS	0QE	1		02.2
QS1	SHAFT 6X130MM	EE3222	ABB	0QE	1		02.2
TC1	TM 75VA f0-f230-f400/0-f24V	075FCB	BOTTER	0QE	1		02.11
TC1	FUSE 5X20 3,15A T	5X20-T3,15A	FUSIBILE	0QE	1		02.11
TC1	FUSE 5X20 500mA T	5X20-T500MA	FUSIBILE	0QE	2		02.11

REV.	DATE	SIGN.	MODIFICATION

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PROJECT: X.EC . U . . 16 . . .06.F1.V230F1H50
INTERNAL ORDER: 04806310
CUSTOMER: 0480 CUSTOMER ORDER:
TITLE: Part list
DESIGNER: E.A. DATE: 12/09/2016

TERMINAL BOARD LIST

Identification	Description	Code	Manufacturer	Location	Amount	POSITION
BT-1	GROUND BAR	04180095	CON	0QE	1	14.3
BT-10	GROUND BAR	04180095	CON	0QE	1	14.7
BT-2	GROUND BAR	04180095	CON	0QE	1	14.3
BT-3	GROUND BAR	04180095	CON	0QE	1	14.4
BT-4	GROUND BAR	04180095	CON	0QE	1	14.4
BT-5	GROUND BAR	04180095	CON	0QE	1	14.5
BT-7	GROUND BAR	04180095	CON	0QE	1	14.5
BT-9	GROUND BAR	04180095	CON	0QE	1	14.6
P1	FBS 2,5 BRIDGE 2	3030161	PHOENIX	0QE	1	12.4
P10	FBS 2,5 BRIDGE 5	3030190	PHOENIX	0QE	1	12.2
P11	FBS 2,5 BRIDGE 5	3030190	PHOENIX	0QE	1	12.2
P12	FBS 2,5 BRIDGE 2	3030161	PHOENIX	0QE	1	11.8
P13	FBS 2,5 BRIDGE 5	3030190	PHOENIX	0QE	1	11.6
P14	FBS 2,5 BRIDGE 2	3030161	PHOENIX	0QE	1	11.5
P15	FBS 2,5 BRIDGE 5	3030190	PHOENIX	0QE	1	11.4
P2	FBS 2,5 BRIDGE 2	3030161	PHOENIX	0QE	1	13.4
P3	FBS 2,5 BRIDGE 2	3030161	PHOENIX	0QE	1	13.3
P4	FBS 2,5 BRIDGE 2	3030161	PHOENIX	0QE	1	12.9
P5	FBS 2,5 BRIDGE 2	3030161	PHOENIX	0QE	1	12.8
P6	FBS 2,5 BRIDGE 2	3030161	PHOENIX	0QE	1	12.7
P7	FBS 2,5 BRIDGE 2	3030161	PHOENIX	0QE	1	12.7
P8	FBS 2,5 BRIDGE 2	3030161	PHOENIX	0QE	1	12.8
P9	FBS 2,5 BRIDGE 3	3030174	PHOENIX	0QE	1	12.5
X1-	CLIP FIX	3022276	PHOENIX	0QE	1	11.3
X1-	D-ST 2,5	3030417	PHOENIX	0QE	1	11.11
X1-N1	ST 2,5	3031212	PHOENIX	0QE	1	11.6
X1-N2	ST 2,5	3031212	PHOENIX	0QE	1	11.6
X1-N3	ST 2,5	3031212	PHOENIX	0QE	1	11.7
X1-N4	ST 2,5	3031212	PHOENIX	0QE	1	11.7
X1-N5	ST 2,5	3031212	PHOENIX	0QE	1	11.8
X1-N6	ST 2,5	3031212	PHOENIX	0QE	1	11.8
X1-PE	ST 2,5 PE	3031238	PHOENIX	0QE	1	11.8
X1-PE	ST 2,5 PE	3031238	PHOENIX	0QE	1	11.9
X1-PE	ST 2,5 PE	3031238	PHOENIX	0QE	1	11.10
X1-PE	ST 2,5 PE	3031238	PHOENIX	0QE	1	11.11
X1-U1	ST 2,5	3031212	PHOENIX	0QE	1	11.3
X1-U2	ST 2,5	3031212	PHOENIX	0QE	1	11.4
X1-U3	ST 2,5	3031212	PHOENIX	0QE	1	11.4
X1-U4	ST 2,5	3031212	PHOENIX	0QE	1	11.5
X1-U5	ST 2,5	3031212	PHOENIX	0QE	1	11.5

REV.	DATE	SIGN.	MODIFICATION

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PROJECT: X.EC . U . . 16 . . .06.F1.V230F1H50
INTERNAL ORDER: 04806310
CUSTOMER: 0480 CUSTOMER ORDER:
TITLE: Terminal board list
DESIGNER: E.A. DATE: 12/09/2016

SHEET 16
OF 16

TERMINAL BOARD LIST

Identification	Description	Code	Manufacturer	Location	Amount	POSITION
X1-U6	ST 2,5	3031212	PHOENIX	0QE	1	11.5
X2-	D-STTBS 2,5	3038503	PHOENIX	0QE	1	12.10
X2-11.	STTBS 2,5	3038464	PHOENIX	0QE	1	12.2
X2-13.	STTBS 2,5	3038464	PHOENIX	0QE	1	12.7
X2-21.	STTBS 2,5	3038464	PHOENIX	0QE	1	12.3
X2-24.	STTBS 2,5	3038464	PHOENIX	0QE	1	12.7
X2-31.	STTBS 2,5	3038464	PHOENIX	0QE	1	12.3
X2-33.	STTBS 2,5	3038464	PHOENIX	0QE	1	12.8
X2-41.	STTBS 2,5	3038464	PHOENIX	0QE	1	12.4
X2-44.	STTBS 2,5	3038464	PHOENIX	0QE	1	12.8
X2-51.	STTBS 2,5	3038464	PHOENIX	0QE	1	12.4
X2-53.	STTBS 2,5	3038464	PHOENIX	0QE	1	12.9
X2-61.	STTBS 2,5	3038464	PHOENIX	0QE	1	12.5
X2-64.	STTBS 2,5	3038464	PHOENIX	0QE	1	12.10
X2-AO11.	STTBS 2,5	3038464	PHOENIX	0QE	1	12.6
X2-UV1.	STTBS 2,5	3038464	PHOENIX	0QE	1	12.6
X3-	D-STTBS 2,5	3038503	PHOENIX	0QE	1	13.6
X3-	CLIP FIX	3022276	PHOENIX	0QE	1	13.6
X3-AI11.	STTBS 2,5	3038464	PHOENIX	0QE	1	13.2
X3-DI11.	STTBS 2,5	3038464	PHOENIX	0QE	1	13.3
X3-DI21.	STTBS 2,5	3038464	PHOENIX	0QE	1	13.3
X3-DO11.	STTBS 2,5	3038464	PHOENIX	0QE	1	13.4
X3-FA11.	STTBS 2,5	3038464	PHOENIX	0QE	1	13.5
X3-FA12	STTBS 2,5	3038464	PHOENIX	0QE	1	13.6
X3-ON11.	STTBS 2,5	3038464	PHOENIX	0QE	1	13.4

REV.	DATE	SIGN.	MODIFICATION

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PROJECT: X.EC . U . . 16 . . .06.F1.V230F1H50
INTERNAL ORDER: 04806310
CUSTOMER: 0480 CUSTOMER ORDER:
TITLE: Terminal board list
DESIGNER: E.A. DATE: 12/09/2016

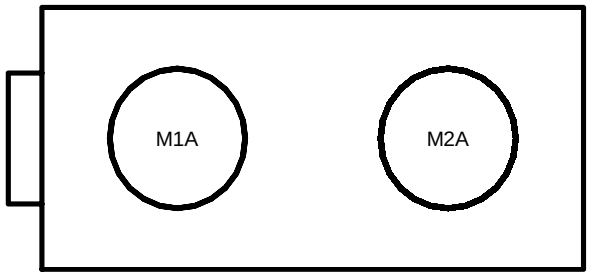
SHEET 17
OF 16

COMPONENTS DESCRIPTION

COMPONENT			
Fan	n.	2	
Model	EBM-PAPST		

3504221AssVGB E-LX80 Ø 800 art.106AW Ve.A3G800-BG95-21 Gr.106FG0566 Bo.106FB1213 RAL9002 t -25°C 60°C

	NOMINAL DATA	**WORKING POINT DATA**			
Frequence	50	[Hz]			
Vn	230	[Vac]	Reg.%	90	
In	3,3	[A]	Ib	1,91	[A]
Pn	0,75	[kW]	Pb	0,43	[kW]
Cos(φ)	0,99		Cos(φ)	0,56	
Fan speed	730	[rpm]	UpM	657	[rpm]
Tcr	-25§60	[°C]			
Protection class	IP55				



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